

Product Data Sheet

CENWAY CIIR-1301M

Composition

Copolymer rubber of chlorinated isobutylene-isoprene with low Mooney viscosity

Basic Properties	Unit	Standard	Test Method
Product Form		Off-white bales	Visual
Mooney Viscosity (ML1+8,125°C)	MU	38±4	GB/T1232.1
Volatiles	wt%	≤0.5	GB/T 24131.2
Chlorine Content	wt%	1.25±0.10	Q/XH-FX 100
Total Ash	wt%	≤0.5	GB/T 4498.1
Antioxidant (Non-staining)	wt%	≥0.02	Q/XH-FX 030

Cure Characteristics	Unit	Standard	Test Method
F _L	dN·m	2.5±0.9	GB/T 16584
F _H	dN·m	8.0±1.5	Moving Die
ts1	min	1.2±0.9	Rheometer (MDR)
tc50	min	3.0±2.0	160°C x 40min,
tc90	min	8.5±3.3	0.5 ⁰ arc
Test Formulation (phr)	GB/T32676 : CIIR-1301 100, IRB#8 40, ZnO 5, St.A 1		

Applications

Chlorobutyl Rubber CIIR-1301M has superior air impermeability, outstanding performance of heat-resistance, chemical corrosion-resistance, thermal aging resistance, good curing performance and compatibility. It can be widely used for tire inner liners, medical stoppers, corrosion-resistance lining, protective clothing, shoe soles, TPV industry, etc.

Safety & Toxicity

CIIR-1301M is a kind of elastomer with stable performances. It is harmless and not dangerous for humans, plants or animals. Please refer to SDS for relevant safety data and reference.

Packaging

Bale Weight (KG/Bale)	Pallet	Pallet Weight (KG)	Wrapping Film
34±0.34	Metal / Plywood Box	1224 (36 Bales)	EVA

Storage Life & Conditions

Two years from production date, store & transport below 35°C, no exposure to sunlight.

Statement

This product data sheet was developed pursuant to CENWAY sampling and test procedures. If requested, these test methods are available. Unless otherwise agreed in writing, the data are subject to change without notice. This document may not be distributed, displayed, copied or altered without CENWAY's prior written authorization

Edition: 202001

Issue Date: Jul. 3, 2020